

ENX Inc.
Acheson Terminal
10798 HWY 60
Acheson, AB T7X 6N5

Report Date: August 4, 2021
Project Number: 19-01608-002
Test No.: 21ENX-08
Revision: 0

Attention: Mr. Paul Johnson

Test Report Number:	ENX G3-08-21_F_ASTM
Year:	2021
Month of Analysis:	August

FLY ASH SOURCE: Genesee Generating Station (G3)
SAMPLE DATE: July 12, 2021

SAMPLED BY: Client
SAMPLES RECEIVED: July 15, 2021

CHEMICAL ANALYSIS				
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS	
			CLASS F	CLASS C
Silicon Dioxide (SiO ₂)	59.6	%	-	-
Aluminum Oxide (Al ₂ O ₃)	22.3	%	-	-
Iron Oxide (Fe ₂ O ₃)	4.2	%	-	-
Total (SiO ₂) + (Al ₂ O ₃) + (Fe ₂ O ₃)	86.1	%	50% (min)	50% (min)
Sulphur Trioxide (SO ₃)	0.25	%	5.0% (max)	5.0% (max)
Calcium Oxide (CaO)	7.1	%	18.0% (max)	> 18.0%
Magnesium Oxide (MgO)	1.40	%	-	-
Moisture Content	0.14	%	3% (max)	3% (max)
Loss on Ignition (LOI)	1.67	%	6% (max)	6% (max)
Total Equivalent Alkali Content (Na ₂ O _{eq})	3.65	%	-	-
Total Available Equivalent Alkali Content (Na ₂ O _{eq})	0.63	%	-	-

PHYSICAL ANALYSIS				
TEST DESCRIPTION	TEST RESULTS	UNITS	SPECIFICATION LIMITS	
			CLASS F	CLASS C
Fineness Retained on 45µm (No. 325 Sieve)	29.4	%	34% (max)	34% (max)
Quantity of Air Entrainment	1.00	%	-	-
Drying Shrinkage (Increase at 28-days)	0.01	%	0.03% (max)	0.03% (max)
Strength Activity Index with Portland Cement				
% of Control at 7-Days	75	%	75% (min)	75% (min)
% of Control at 28-Days (<i>previous month's result</i>)	89	%	75% (min)	75% (min)
Water Requirement, Percent of Control	96	%	105% (max)	105% (max)
Soundness, Autoclave Expansion	0.01	%	0.8% (max)	0.8% (max)
Density	2.11	g/cm ³	-	-
Density, Variation from Average	3.20	%	5% (max)	5% (max)
Fineness Retained 45µm, Variation from Average	2.80	%	5% (max)	5% (max)

COMMENTS
We hereby certify that the fly ash represented by the above chemical and physical analyses meets the requirements of ASTM C618-19 and AASHTO M295-11 (2015) for Class F. Testing performed by accredited laboratory in accordance with ASTM C1077-17, AASHTO R18 and Concrete Reference Laboratory (CCRL) certification requirements. Accredited laboratory - Lafarge Seattle, 5400 W Marginal Way SW, Seattle, WA 98106, USA

Report prepared by:

EXL Engineering Inc.



Gene Lecuyer, P. Eng.
Senior Materials Engineer



Results pertain only to the sample(s) provided and constitutes a testing service only. Engineering interpretation or evaluation of the test results will be provided upon written request only.